

Work Order ID 139356

Wednesday, November 25, 2015 11:18:25 A

139356

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Item ID: D4436-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Aft Bracket Assembly

Start Date: 11/25/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/25/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MCS*

Date: *11-25* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4436

A

100

0.00

100

Small Fab

Memo

0.01

Small Fab

Assemble as per dwg and intall grommet

DAS
30
9-89

NOV 25 2015

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

DAS
38
9-89

NOV 26 2015

160

Identify as per dwg & Stock Location *Sold*

0.00

160

Packaging

Memo

0.00

Packaging

DAS
6
9-89

St
6/8

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Item ID: D4436-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Aft Bracket Assembly

Start Date: 11/25/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/25/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.00

Quality Control

MC 1571-26

SJO 20151125

Picklist Print

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Work Order ID: 139356

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Parent Item: D4436-041

D4436-041

Parent Item Name: Aft Bracket Assembly

Start Date: 11/25/2015

Required Date: 11/25/2015

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC
RevB 11.12.22 per PA2 EC verified by:JLM
12.01.24 PER DWG REV:A DD VERF:EC

IPP
IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4440-1		Manufactured	No			100	Each	21.0000	1	1			
D4440-1									**				
Grommet													

Location	Loc Qty	Loc Code
GA	21	
129462	1	
134762	20	

DAS
30
9-89

NOV 25 2015

D4435-043		Manufactured	No			100	Each	1.0000	1	1			
D4435-043									**				
Mount Bracket Assembly													

Location	Loc Qty	Loc Code
ST098	1	
136356	1	

DAS
6
9-89

D4436-043		Manufactured	No			100	Each	3.0000	1	1			
D4436-043									**				
Aft Outboard Bracket Assembly													

Location	Loc Qty	Loc Code
ST618	3	
130220	1	
134293	2	

DAS
6
9-89

D4436-045		Manufactured	No			100	Each	2.0000	1	1			
D4436-045									**				
Aft Inboard Bracket Assembly													

Location	Loc Qty	Loc Code
ST620	2	
136598	2	

DAS
6
9-89

NOV 25 2015

Picklist Print

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Work Order ID: 139356

Parent Item: D4436-041

Parent Item Name: Aft Bracket Assembly

139356

D4436-041

Start Date: 11/25/2015

Required Date: 11/25/2015

Start Qty: 1.00

Required Qty: 1.00

AN525-832R6

Purchased

No

100

Each

88.0000

4

4

AN525-832R6

Screw

**

NOV 25 2015

Location

Loc Qty

Loc Code

CA

14

m129682

14

ST328

74

m131957

74